

Work Order ID 74710

Wednesday, October 05, 2011 12:56:21 PM



Page 1

Item ID: D3638-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 10/5/2011 Start Qty: 24.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 24.00



Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 11/10/05

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3638	Rev B								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA704 Debur and tumble

52 11/10/13

24 0

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

21 11/10/13

24 0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

B.A 11/10/13

24 0

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 247

0.00



Packaging

Memo

0.00

Packaging

Rec'd 10/17 (24)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/17 dfME
11-10-17

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Picklist Print

Wednesday, October 05, 2011 12:56:26 PM

Page 1

Work Order ID: 74710

Parent Item: D3638-1

Parent Item Name: Bushing



Start Date: 10/5/2011

Required Date: 10/14/2011

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP rev A 07.09.11 new issue EC
IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R1.000

Purchased

No

100

f

23.1390

0.035

0.884211



303 Round Bar 1.00

Location

Loc Qty

Loc Code

MAT028

23.139

116700

1.107

117550

1.2

117598

13.74

118008

7.092

10/20/11

1 foot no toes

Dart Aerospace Ltd

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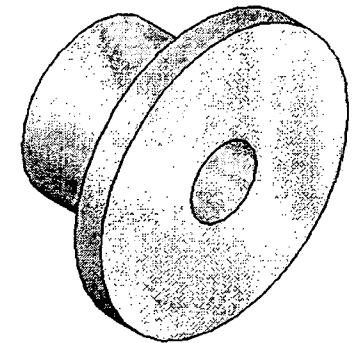
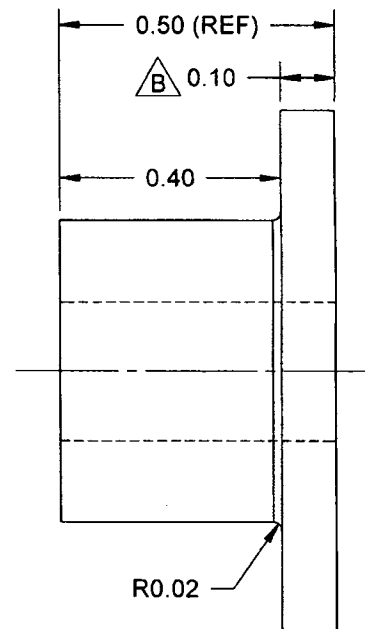
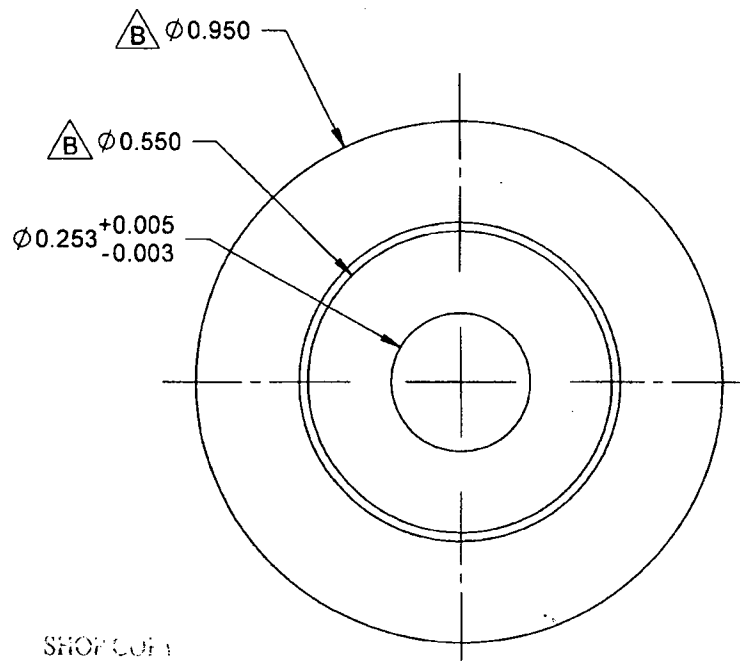
Dart Aerospace Ltd

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NOTE: Date & initial all entries



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 74710 M.L.5
11/10/05

D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)

RELEASED
07.11.14/14

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

B	INCREASE SHAFT OD FROM 0.375 TO 0.550; ADD FLANGE	LE	07.10.16
A	NEW ISSUE; REPLACES GENEVA G10608-2	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. D3638 REV. B SHEET 1 OF 1 TITLE BUSHING SCALE 3:1 COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DRAWN	LE		
CHECKED	PE		
MFG. APPR.	ES		
APPROVED	MP		
DE APPR.	JA		
DATE	07.10.16		

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